

## TEST REPORT

No. : SHIN2007043449CM

Date : Aug 27, 2020

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scan to see the report



SHIN2007043449CM

CUSTOMER NAME: KAIPING TIAN SHENG ZHUO YUE MACHINERY AND EQUIPMENT  
CO., LTD

ADDRESS: NO.26 WU JIN XIN XU, BA HE TOWN, KAIPING CITY, GUANGDONG  
PROVINCE, CHINA

Sample Name : RING MODULAR SCAFFOLD SYSTEM

Material and Mark : Q345B

Above information and sample(s) was/were submitted and confirmed by the client. SGS, however, assumes no responsibility to verify the accuracy, adequacy and completeness of the sample information provided by client.

\*\*\*\*\*

Test Required : Please see the next page(s)

Ref. Standard : Please see the next page(s)

Date of Receipt : Jul 17, 2020

Testing Start Date : Jul 17, 2020

Testing End Date : Aug 27, 2020

Test result(s) : For further details, please refer to the following page(s)  
(Unless otherwise stated the results shown in this test report refer only to the sample(s) tested)

Signed for  
SGS-CSTC Standards Technical  
Service (Shanghai)Co., Ltd.

Tiffany Liu  
Authorized signatory



SGS-CSTC Standards Technical Service (Shanghai) Co., Ltd.  
Testing Center Commune 201319 Pudong District Shanghai Laboratory

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## Summary of Results:

No.	Test Item	Test Method	Result	Conclusion
1	Base Jacks	EN 12811-1:2003 Clause 5.7.1 and Clause 5.7.3 &	See Result	Pass
2	Load Combinations Test	EN 12811-1:2003 Clause 6.2.9	See Result	Pass

Note: Pass : Meet the requirements;  
Fail : Does not meet the requirements;  
/ : Not Apply to the judgment.



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1. Test Item: Base Jacks

Test Method: EN 12811-1:2003 Clause 5.7.1 and Clause 5.7.3

Test Condition:

Specimen: 150mm×150mm×612mm×Φ38.0mm (length × width × height × diameter), 1pc

Test Result:

Test Item	Test Result	Test Requirement	Conclusion
Base Jacks	The area of end plate is 218cm <sup>2</sup> . The width is 150mm	The area of the end plate shall be a minimum of 150cm <sup>2</sup> .The minimum width shall be 120mm	Pass
	The inclination of the axis of the shaft from the standard is 1.5%	The inclination of the axis of the shaft from the standard does not exceed 2.5%	Pass
	The minimum overlap length of adjustment is 152mm	The minimum overlap length at any position of adjustment shall be 25% of the total length of the shaft, or 150mm which is greater(150mm)	pass
	The thickness of the endplate is 6.10mm	The thickness of the endplate shall be at least 6 mm	pass

Sample Photo:



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2. Test Item: Load Combinations Test

Test Method: EN 12811-1:2003 Clause 6.2.9

Test Condition: See Annex A.

Test Results:

1) Horizontal working load parallel to the bay

Test Item	Test height	Value of Load		Test result	Conclusion
Load combinations (Service condition)	6.575m	Self weight	2393.64kgf	The scaffold was capable of resisting the combination of loads without any visual deformation.	Pass
		Uniformly distributed service load	462kgf		
		50% of the uniformly distributed service load	/		
		Horizontal working load	170kgf		

2) Horizontal working load perpendicular to the bay

Test Item	Test height	Value of Load		Test result	Conclusion
Load combinations (Service condition)	6.575m	Self weight	2393.64kgf	The scaffold was capable of resisting the combination of loads without any visual deformation.	Pass
		Uniformly distributed service load	462kgf		
		50% of the uniformly distributed service load	/		
		Horizontal working load	170kgf		



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## Annex A

### 1. Sample information

Table 1 The weight of designed bay,  $G_d$ <sup>Note</sup>

Scaffold components	Unit Mass (kg)	Number of components in design bay (36.575m design height)	The weight of design bay, $G_d$ (kg)
Base Jack	3.80	4	2887.60
Base Collar	1.80	4	
Standard 2.0m	10.70	72	
Standard 1.0m	6.50	4	
Ledger 1.572m	5.40	140	
Diagonal Brace 1.572m×2.0m	8.90	72	
Steel Hook Deck 1.572m×0.32m	10.40	13	
Inclined Ladder 2.0m×0.35m	5.50	18	
U-head Jack	4.60	4	
Stair Guard Rail 1.572m×2.0m	12.10	18	
Internal Stair Guard Rail 1.572m×2.0m	11.20	18	

Note:  $G_d$ =for one bay, the self weight of the assembled scaffold at its maximum design height, including all components, such as steel plank, scaffolding standard, base collar and so on.



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Table 2 The weight of test bay,  $G_t$ Note

Scaffold components	Design unit Mass (kg)	Number of components in design bay (6.575m test height)	The weight of design bay, $G_d$ (kg)
Base Jack	3.82	4	493.96
Base Collar	1.81	4	
Standard 2.0m	11.06	12	
Ledger 1.572m	5.47	16	
Diagonal Brace 1.572m×2.0m	8.87	12	
Steel Hook Deck 1.572m×0.32m	10.14	11	
Inclined Ladder 2.0m×0.35m	5.54	3	
U-head Jack	4.15	4	

Note:  $G_t$ =for one bay, the weight of the assembled scaffold as erected to the height for the test, including all the components.

Table 3 Service loads on working areas

EN 12811-1:2003 stipulates that the service uniformly distributed load applied to a working area for a load class 4 shall be 3.0kN/m<sup>2</sup>.

Load class on working area	Class 4
The number of working areas in design bay	One working area
Uniformly distributed load $q_1$ kN/m <sup>2</sup>	3.0



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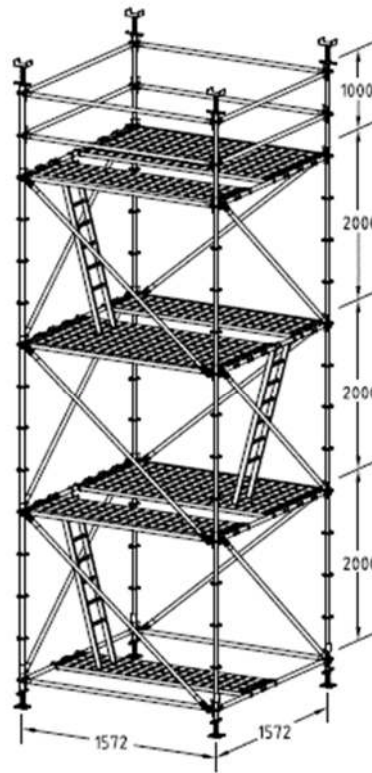
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## 2. Scaffold configuration in test:

The maximum design height of scaffold system was 36.575m according to client's instruction while the scaffold assembly installed in test was one bay wide (1572mm) and one bay long (1572mm), by three lifts high, the height of each lift was 2000mm. The maximum extension height of the adjustable leg was 460mm.



Scaffold configuration



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### 3. Load calculation:

1) Self weight of the scaffold:

A vertical load was applied simulating the action of self weight of the scaffold assembly at the maximum design height in one bay on the standards. The load was distributed on the four standards through load beams.

$$F_v = G_d - G_t = 2887.60 - 493.96 = 2393.64 \text{kgf},$$

2) Uniformly distributed service load appropriate to the class of the working scaffold specified in Table 3, column 2, acting on the working area of the most unfavourable decked level.

Specification of the steel plank: 1572mm (Length) × 320mm (Width)

Number of steel plank in one working platforms: 3pcs

$$F_u = q_1 \times L \times W = 3.0 \times 1.572 \times 0.32 \times 3 \times 1000 / 9.8 = 462 \text{kgf}$$

3) 50% of the load specified in 2) shall be taken to act on the working area at the next level above or below if a working scaffold has more than one decked level.

Note: The number of working areas in design bay only one.

4) Horizontal working load specified in 6.2.3.

Horizontal working load:

$$F_{dh1} = F_u \times 2.5\% = 113 \text{N};$$

$$F_{dh2} = 300 \text{N};$$

$F_{dh} = 300 \text{N}$  (For each bay considered the notional horizontal load shall be not less than 2.5% of the total of the uniformly distributed load,  $q_1$ , specified in Table 3, on that bay, or 0.3kN, which is greater.)

$$F_{th} = H_d \times F_{dh} / H_t = 36.575 \times 300 / 6.575 / 9.8 = 170 \text{kgf}$$



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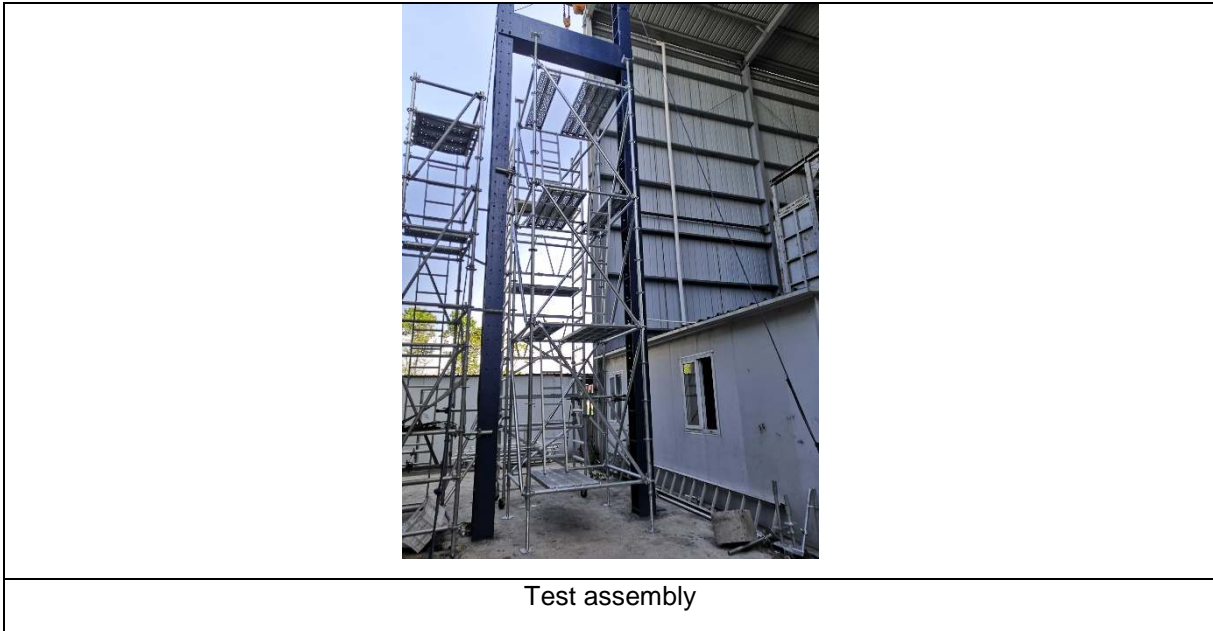
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4. Test procedure:

Apply the load combinations to the scaffold assembly, check the scaffold whether it be capable of resisting the worst combinations of loads to which it is likely to be subjected. The horizontal load shall be applied parallel and perpendicular to the bay separately.

Test photos:



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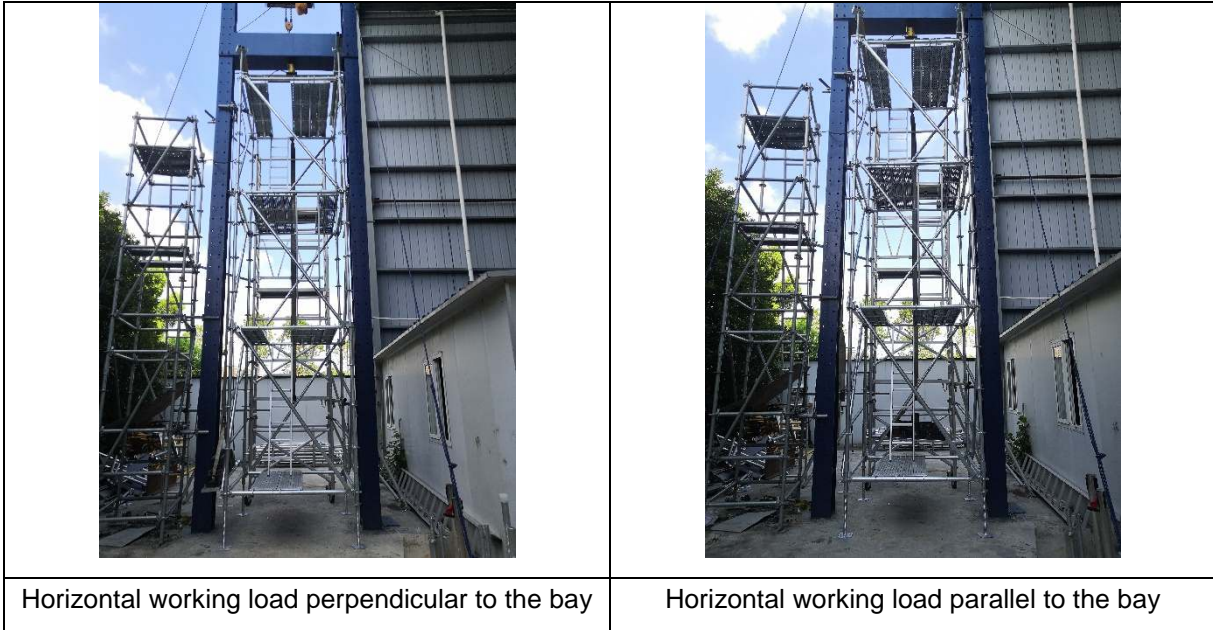
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